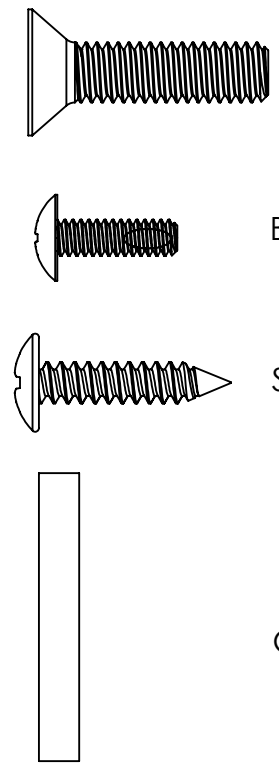
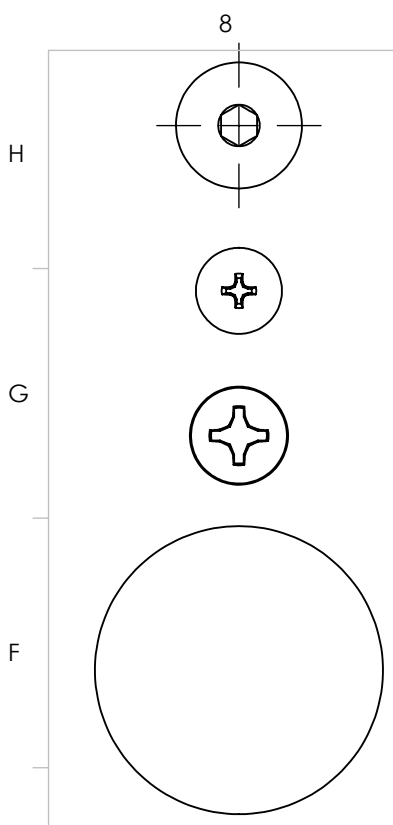


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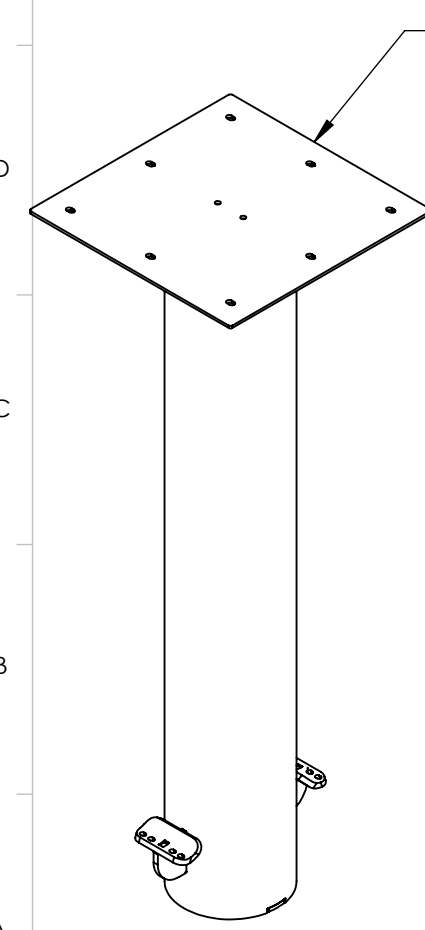
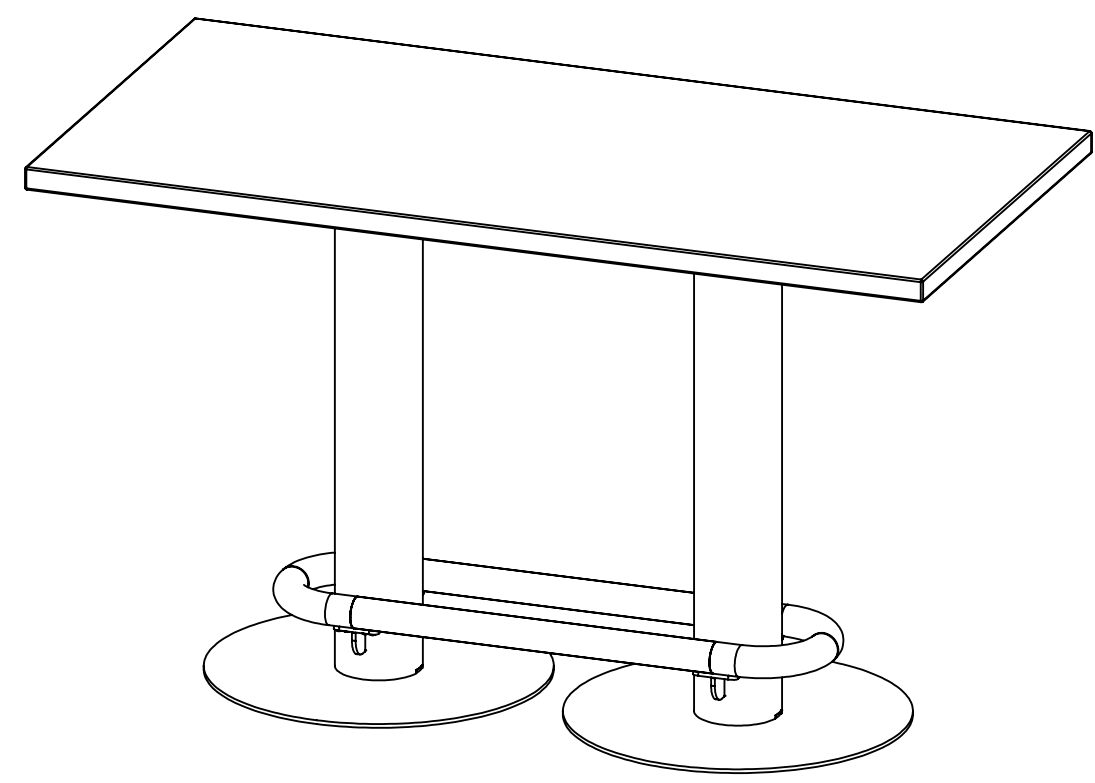


Bolt, 5/16-18 x 1-1/4, FH, Hex, Black, w/ Patch, Bin (x4)

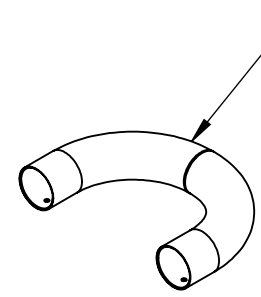
Bolt, 10-24 x 5/8, TH, PHIL, Zinc, w/ Patch (x16)

Screw, #12 x 1, TH, PHIL, Black (X16)

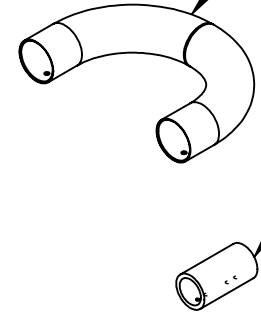
Glide, Felt, 1-1/2" Dia. x XX" Thick, Stick-On, Tan (x8)



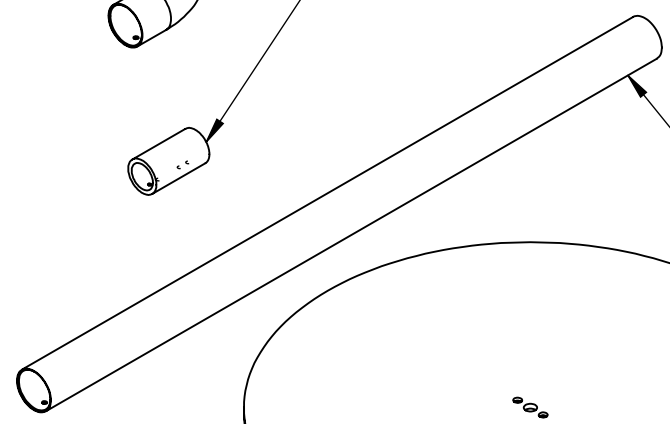
Column, Frankie, FNK, Welded (x2)



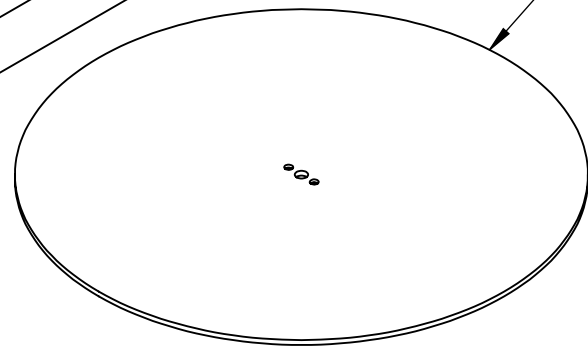
Footrest U Tube, Frankie, FNK, Raw (x2)



Sleeve Insert, Frankie, FNK, CMN, Inner Splice, Raw (x4)



Footrest Tube, Frankie, FNK, Raw(x2)



Plate, Rambo, Base (x2)

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .030
 ANGULAR: MACH ± 1° BEND ± 1°
 TWO PLACE DECIMAL ± .030
 THREE PLACE DECIMAL ± .015

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Drawn By: jmoshauer
 Drawing Date: 7/15/2019

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 Material Specification:

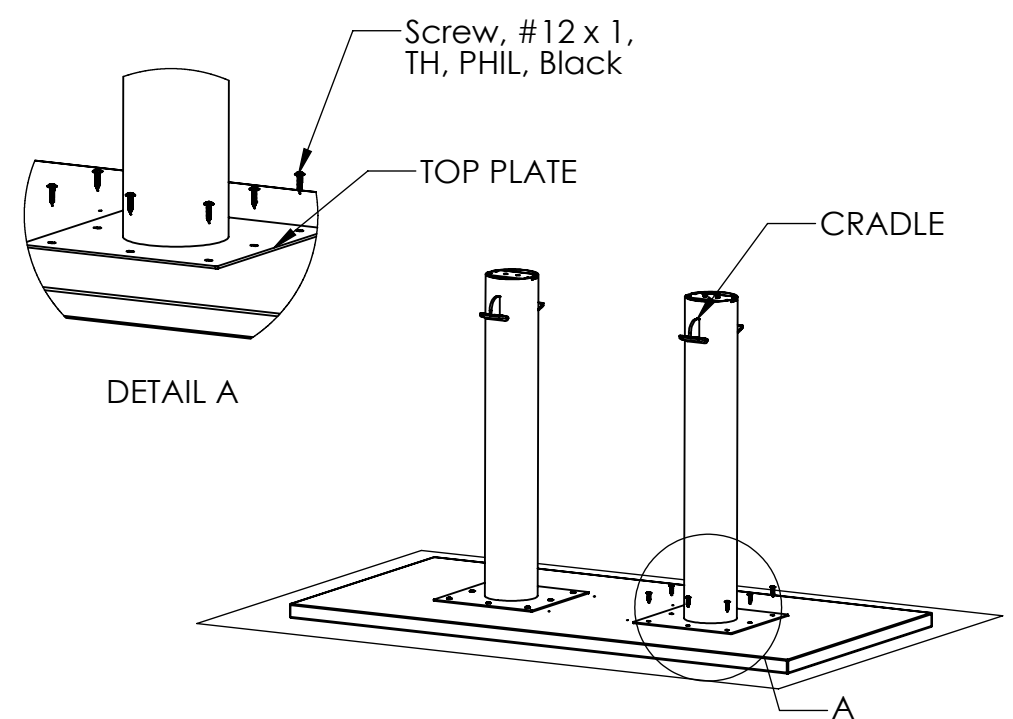
Part Number:
040007

Description:
 Assembly Instructions for Frankie Bar Height/ Counter Height

Type:	SW Tab:	Sheet:
	COMPONENTS	Sheet 1 of 1

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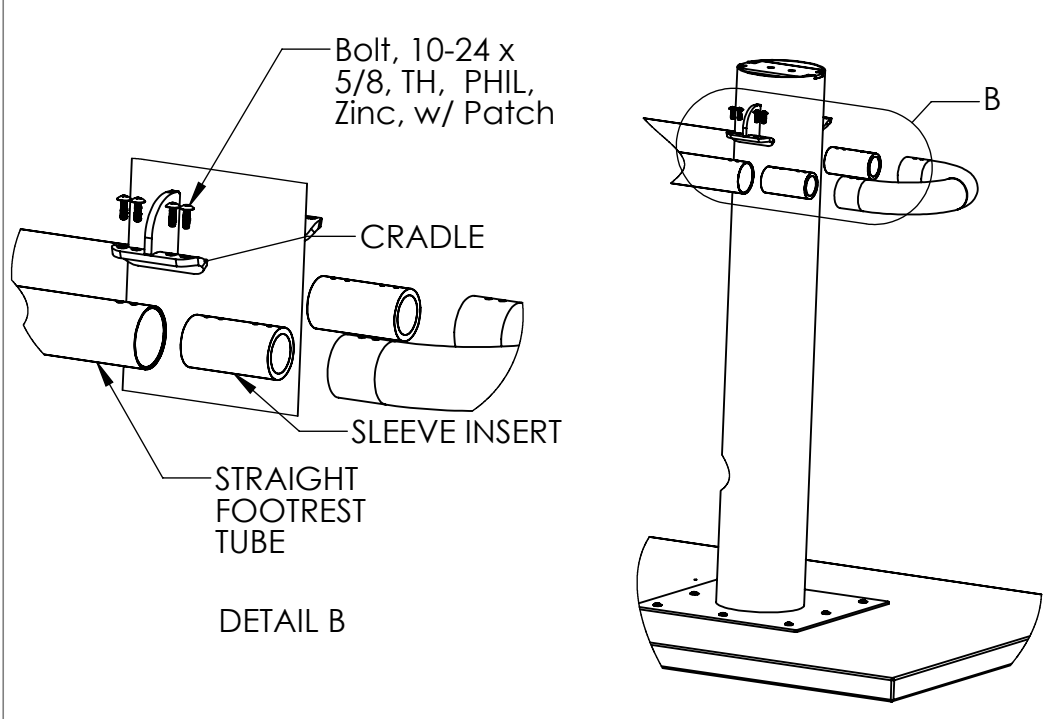
REVISIONS				
REV.	DESCRIPTION	ECN	DATE	APPD
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PLACE TABLE TOP UPSIDE DOWN ON A SCRATCH FREE SURFACE. PLACE (2) COLUMNS ON TABLE TOP AND MATCH UP HOLES ON TABLE TOP TO TOP PLATE. LOOSELY FASTEN (8) SCREWS TO TABLE TOP THRU TOP PLATE. ALIGN CRADLE PARALLEL TO WIDTH OF TABLE.

STEP 1

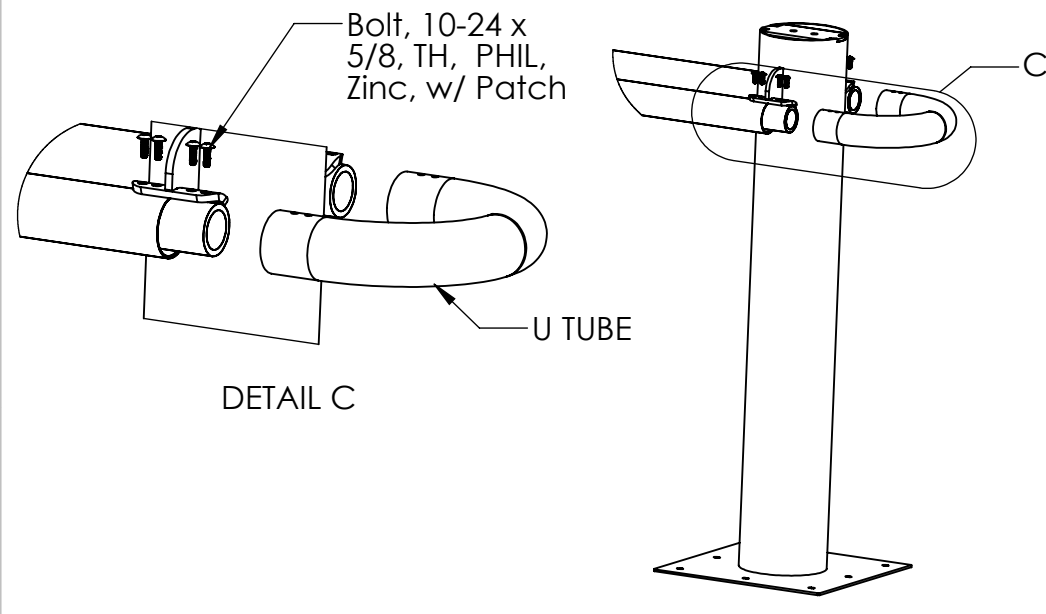
S-1



LINE THE HOLES IN THE STRAIGHT TUBE UP TO THE SLOTS IN THE CRADLE. PLACE INNER PIPE INSIDE AND SECURE USING (2) 10-24 x 1/2 BOLTS. DO THIS (4) TIMES, (2) PER COLUMN. DO NOT COMPLETELY TIGHTEN AT THIS POINT.

STEP 2

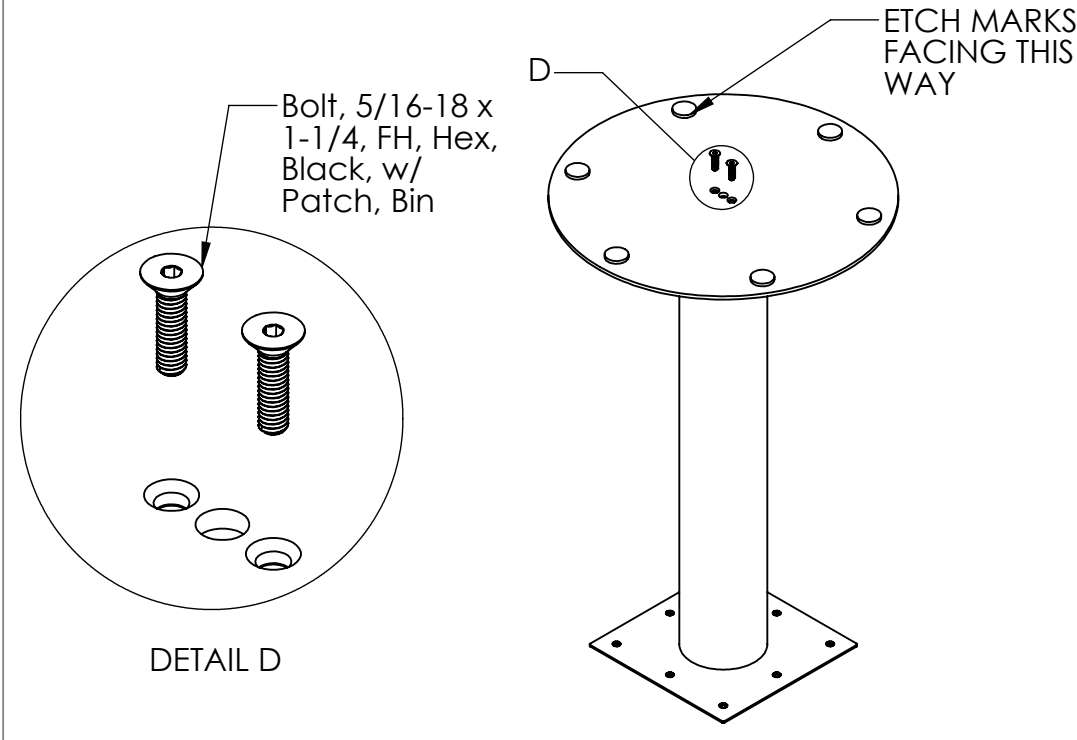
S-2



ONCE SECURED, LINE UP HOLES IN U TUBE TO SLOTS IN CRADLE. ATTACH U-TUBE TO END USING (4) 10-24 x 1/2 BOLTS (903013). DO THIS (2) TIMES. COMPLETELY TIGHTEN ALL BOLTS SECURING THE FOOTREST AT THIS TIME.

STEP 3

S-3



WHILE TABLE IS STILL UPSIDE DOWN, SECURE BASE PLATE TO COLUMN. MATCH (2) HOLES UP AND SECURE BASE PLATE USING (2) 5/16-18 x 1-1/4 BOLTS. DO THIS (2) TIMES.

STEP 4

S-4

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .030
 ANGULAR: MACH ± 1° BEND ± 1°
 TWO PLACE DECIMAL ± .030
 THREE PLACE DECIMAL ± .015

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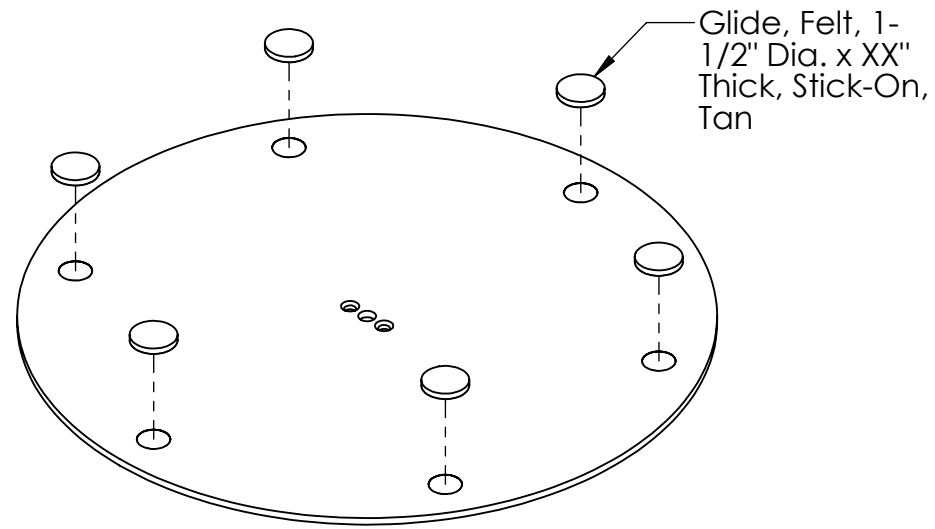
Part Number:
040007

Description:
 Assembly Instructions for Frankie Bar Height/ Counter Height

Type: Manufactured	SW Tab: INSTRUCTIONS PG 1	Sheet: Sheet 1 of 1
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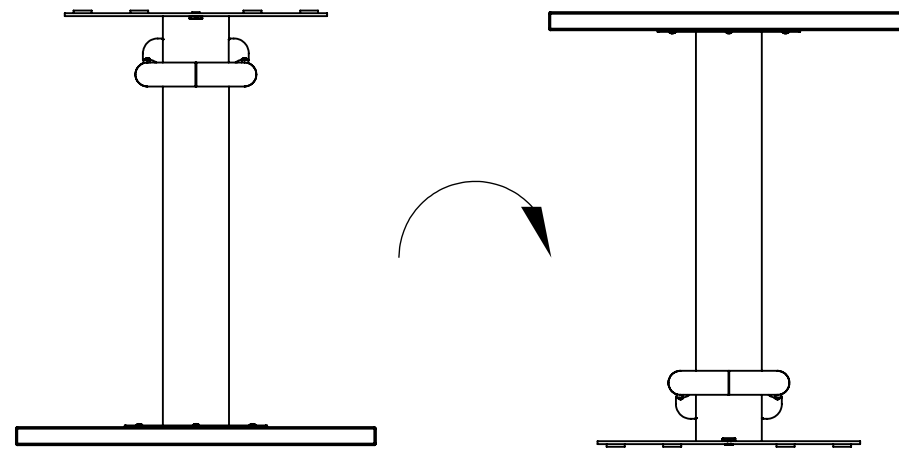
REVISIONS				
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PLACE (4) GLIDES (184457) ON THE UNDERSIDE. LOCATE ETCH MARKS AND PLACE GLIDE OVERTOP THE ETCH.

STEP 5

S-5



USING (2) PEOPLE MINIMUM, ROTATE TABLE UPRIGHT.

STEP 6

S-6

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Drawing Date: 7/15/2019

Finish:

Material Specification:

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Part Number:

040007

Description:

Assembly Instructions for Frankie Bar Height/ Counter Height

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SW Tab: INSTRUCTIONS, PG 2

Sheet: Sheet 1 of 1

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