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# Finishes and Options

2024



GRAND RAPIDS CHAIR CO



#### 04 Wood Finishes

Explore our 16 standard wood finishes, each designed to enhance the look and feel of the grain. These stains are available on our wood chairs and solid Maple tables.

#### 07 Metal Finishes

Tougher than conventional paint, our standard powder coating line brings your metal chair, barstool, or table to life. Choose from 30 standard metal finishes.

#### 14 Table Options

We make tables in many different shapes, sizes, and species. Choose a simple pedestal or opt for the large communal wood tables — either way, they're a solid choice.

#### 20 Table Accessories

Most of our tables will allow you to add extra options like foot rings, purse hooks, and even power and electrical units. Upgrade the look and performance of your table with our line of table accessories.

# Standard Wood Finishes

Wood is a naturally renewable, organic material that undeniably adds warmth to any space. Each species of wood has a unique natural pattern and characteristics that vary across boards.



Wood Grain (Maple)

Knots

## Standard Wood Finishes

Naturally beautiful, real wood makes every piece of furniture unique. Most of our chairs are made of European Beech because of its exceptional strength and grain consistency. We give our tables just as much love — hand sanding, hand staining, and using locally sourced American hardwoods to provide the perfect backdrop for every gathering.

Our table tops come in your choice of Maple, White Oak, Walnut, Hickory, or Mixed Wood. Below are the standard stains we apply to our wood chairs and Maple tables.



\* Implies that finish is also available on Bentwood, Leaf and Merano Collections.

Due to the limitations of even the most sophisticated printing process, the colors represented here are only as accurate as photography and printing allows. Please note, White-no grain and Black-no grain finishes are not available on Maple table tops. Both finishes can be specified on White Oak through specials.





# Standard Metal Finishes

Designed to be strong and durable, our powder coated metal chairs and table bases can be gorgeous, too. We pay special attention to our welded joints, balancing strength and stability with a smooth, seamless finish. With our innovative powder coating line, we can achieve a vibrant, long-lasting finish every time. Powder coating is applied as a free-flowing, dry powder. The coating is applied electro-statically and then cured under heat to allow it to flow and form a "skin." It's used to create a hard finish that's tougher than conventional paint.

					
Gloss White	Grey White	Pebble Grey	Sparkle Silver II	Mirror Silver	Satin Nickel
					
Satin Tex	Graphite	Black Wrinkle	Stack Black	Ink Black	Zinc Yellow
					
Honey Yellow	Salmon Orange	Traffic Red	Brown Red	Copper Brown	Ultra Bronze
					
Rugged Brown	Cement Grey	Yellow Green	Olive Green	Dusty Blue	Sky Blue
					
Cobalt Blue	Low Gloss Clear Coat*	High Gloss Clear Coat*			

\*Slight discoloration at seams of welds is present with both High Gloss and Low Gloss Clear Coat. Seams will appear yellowish. Not available on outdoor products.

# Standard Laminate Finishes

These select standard laminates are readily available and in-stock. Please note, for laminate shell seating products orders smaller than 10-like shells will incur a small up-charge. For table tops, any Wilsonart product ending in -38 or -60 finish or Formica ending in -58 or -43 finish will be priced as standard.

## Formica Laminates



## Wilsonart Laminates



# Add a Personal Touch

## Color Finder

With over 150 metal colors, the Color Finder is an easier, faster way to get nearly any color you want on any of our metal chairs, barstools, or table bases. Pricing is based on quantity. Please allow one week lead time to product's standard published lead times. To view [Color Finder](#), go to our Resource page on the website or contact your local rep for more information

## Custom Metal Finishes

You say "tomato," we say "why not?" We have the ability to match any color sample that you can send us. Please allow extra processing time for the custom match process, this can take up to three weeks. Set up fees apply.

## Custom Wood Finishes

If a custom stain is what you desire, than your wish is our command. Please send a physical sample chip to your account manager. Digital or paper copies will not be accepted. Set up fees apply.

## Cut-Outs & Engravings

Reinforce your brand by personalizing your seating or solid wood table tops with a unique cut-out or engraving. Cut outs can be added to orders with a minimum of 10 chairs. Set up fees apply.



Cut-outs (Wood Backs)



Engravings (Wood Backs)



Cut-outs (Metal Backs)

The engraved image is back filled with customer's choice of black, silver, or gold. Other colors are available for an up-charge. The edges of the cut-out are colored in dark brown which remains visible especially when chairs are finished in light colors.

Pricing for custom work must be discussed with the factory and vary depending on graphics/designs and the size of the project. Set up fees apply. Acceptable vectorized formats for artwork include: .cdr, .dwg, .pdf, .stp, .ai or .eps files.

Artwork and a copy of the image for reference should be e-mailed to [orderentry@grandrapidschair.com](mailto:orderentry@grandrapidschair.com).





## Upholstery Options

It's not just the vast range of fabrics we offer through our partners; it's our C.O.M. friendly attitude that distinguishes us. It's also the vast experience we bring to each chair. We hand-sew and hand-fit fabrics over high resilience foam for superior comfort, appearance, and durability.

### Graded-In Partners

We've teamed up with the best fabric mills and suppliers in the industry to offer you easy access to high-performing textiles at an affordable price point. Below is a list of our graded in partners, but we work with all major mills and distributors.

Stinson



maharam

Carnegie

Burch



DESIGNTEX

kvadrat

### Customer's Own Materials

Please consult the factory prior to placing your C.O.M. or C.O.L. order. We may be able to supply materials at a lower cost due to our volume discounts with the textile mills. All C.O.M. materials should be sent in rolls only, folding can cause adverse and irreversible deformations to some materials, especially leather. We ask that you please complete this C.O.M. Form and send back to your account manager. Once we receive that, we can schedule your order. We ask that you also complete the C.O.M. form provided by your account manager and promptly send it back.

### Decorative Nailheads

Select models can be complemented with decorative nails. Refer to individual product pages in the Price List for models and their up-charges. Application of nailheads varies based on product collection and upholstery option selected. The image below represents just one application. Please contact your account manager for more details regarding specific products and nailheads.



Brass #12



Antique  
Bronze #36



Matte  
Silver #10



Antique  
Pewter #41



# Tables

Our table collection includes a wide variety of standard materials, shapes, sizes, and edge treatments. Using a combination of our CNC machinery and experienced master craftsman, every table is designed to make your space look and perform at its best. Because we make our tables in our factory, we have a large selection of designs that range from communal to simple pedestal tables.

## Standard Table Heights

Dining Height:	30"
Counter Height:	36"
Bar Height:	42"

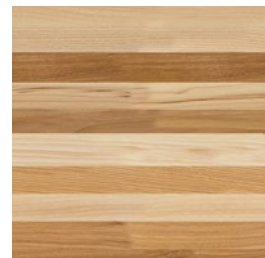


## Solid Wood Table Top Species

Using the best, locally sourced timber, we sand and stain each board by hand. Maple tables and tops can be finished in any of our standard stains or a custom stain finish. Hickory, White Oak, Walnut and Mixed Wood are finished in a natural finish. Each table is finished with a low-sheen, antimicrobial topcoat to protect against spills, minor dings and bacteria growth.



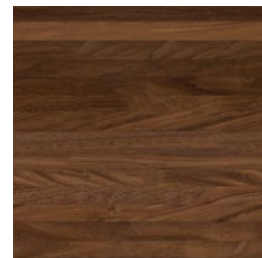
Maple



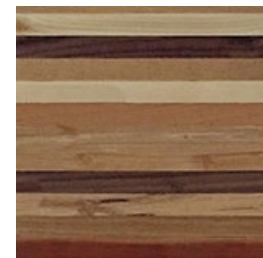
Hickory\*



White Oak\*



Walnut\*



Mixed Wood\*

\*Denotes species that are apart of our American Hardwoods collection, shown with our natural topcoat.





# Table Edges

## Solid Wood Table Top Edges



Bullnose



Eased



WF6 - Knife

## Laminate Table Top Edges



IPWFLAT - Exposed Ply Flat Edge



IPWF6 - Exposed Ply Knife Edge



WD1 - Solid Wood



WF6 - Solid Wood Knife Edge

## Laminate Table Top with Vinyl Edge



Vintee, Vinyl T-mold Edge



Almond



Platinum



Sand



Smoke



Roxy Red



Wine



Spartan Green



Teal



Blue



Brown



Jet Black

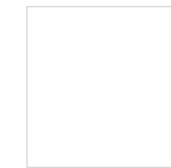
## Laminate Table Top with 3MM Plastic Edge



3MM Plastic Edge



3MM Plastic Edge, Knife Profile



Designer White (D534)



Grey (1500)



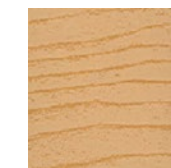
Alabaster (D431)



Shadow (D96)



Black (1595)



Kensington Maple (10776)



# Standard Outdoor Finishes

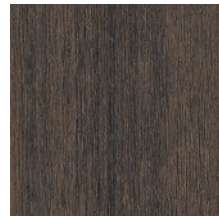
Previously considered unconventional, new outdoor spaces are less about escape and more about supporting wellness and human connections.

## HDPE

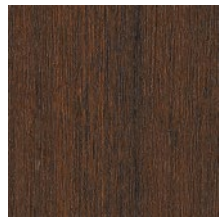
HDPE is a sustainable, GreenCircle certified, dimensional wood alternative — made primarily from post-consumer and post-industrial recycled plastic.



Birchwood



Coastal Grey



Walnut



Black





**Laser Engraving**

From logos to unique designs, we can do it all. Pricing for custom work must be discussed with the factory and will vary based on graphics/designs, and size of the project.



**Distressing**

Giving tables that lived-in look requires a little extra attention. We hand-distress each one just to your liking in either heavy or light, using both traditional and unconventional woodworking techniques.



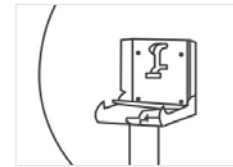
**Printed Graphic Tabletops**

Make your solid wood table top the graphic centerpiece of the space. Provide a design, logo, or graphic, and we'll make it uniquely yours. Available for solid wood tops only.



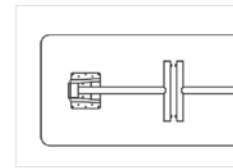
**Laminate Tabletops**

We use industrial-grade, low formaldehyde particle board for the core of our laminate table tops. Standard face for laminate top is .05" (countertop commercial grade) with a phenolic resin backer for balanced construction. Tops can also be specified with custom designed laminates or certain high-performance grades for chemical resistant surfaces, fire-rated surfaces, and exceptional high-wear surfaces. Contact the factory for details and pricing.



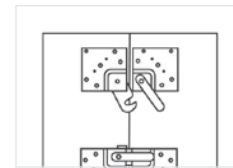
**Table Flip Mechanism**

Usually specified to accommodate table storage, this high-strength steel assembly allows the table top to easily flip into a vertical position. Available on square and round tops up to 48".



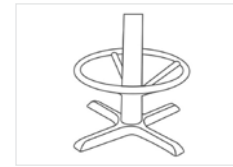
**Table Fold Mechanism**

Mechanism allowing T-base tables to fold. Typically used to accommodate table storage.



**Table Connectors**

Used to join square and rectangular tables together for reconfiguring spaces, featuring our patented "Sure Lock" mechanism.



**Foot Rings**

A 19" diameter foot ring is hard-welded to the vertical column on pub height tables. Available with most base designs. All standard finishes available.



**Purse Shelf**

An "under-top" option to accommodate purses, coats, etc. on pub height table. Each shelf has four storage hooks affixed to the bottom of the shelf. Standard size is 15" in diameter, finished to match the table top. Call factory for pricing.



## **Let's Stay In Touch**

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